1. Install the baffle plate to the fixed cover, and install the plastic thumbscrews.

2. The connection plate is aligned with the screw hole at the lower part of the fixing cover, and install the M4 flat head screw.
hot air station, power supply, and soldering station inside to fixed cover from left to right.

Install the front baffle plate to the fixed cover at last. Note that the gear side towards inside and align the screw holes with M3 flat-head screws.